


- NOTES:
- WELD CONNECTIONS: VISUALLY INSPECT ALL WELD CONNECTIONS.
 - WELDS ARE TO BE $\frac{1}{16}$ " LESS THAN THE MINIMUM THICKNESS OF MATERIAL WHERE NOT SPECIFICALLY CALLED OUT OR NOTED OTHERWISE. ALL WELDING SHALL CONFORM TO THE AMERICAN WELDING SOCIETY CODE D1.1. ALSO ASME/ANSI B16 STANDARDS FOR PIPES & FITTINGS AND FOLLOW THE PROPER WPS POSTED IN WORK AREA.
 - ALL MATERIAL FOR CARBON STEEL TUBING SHALL BE ASTM A554, WELDED ASTM A249, SEAMLESS ASTM A269, PIPE ASTM A312 UNLESS OTHERWISE STATED.
 - DO NOT PAINT INTERNALLY OR EXTERNALLY THREADED PARTS OR PARTS WITH FINISHED SURFACES THAT HAVE BEEN MACHINED FOR TIGHT TOLERANCE FITUP.
 - PAINT FINISH:
SEE GENERAL ARRANGEMENT DRAWING AND OR WORK ORDER FOR PAINT TYPE AND COLOR

1	CHG DISC PIPE 4" TO 3"	S. Boerckel	2/15/2011	T. KOONTZ	B. MADDUX
0	ISSUED FOR FABRICATION	S. Boerckel	1/25/2011	T. KOONTZ	B. MADDUX
REV	DESCRIPTION	AUTHOR	DATE	CHECKED B	QA/QC
REVISION HISTORY					

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	TITLE OUTLET DISTRIBUTION HEADER WEDLMNT									
	LIQUID FUEL FORWARDING SKID - 7EA									
	SIZE D		ML: DWG NO		409-2956-1 CUSTOMER EDC - MARGARITA ISLAND				REV 1	
	SCALE: 1/4"=1"		WEIGHT: 61 lbmass		SHEET 1					

